



# TKROM IMPRIMACION EPOXI AL AGUA 3C

## SALES FORMAT

KIT: 16Kg

### DESCRIPTION

Thin film sealer or primer for preparing concrete floors and plaster or cement walls. Formulated with epoxy resin plus amine adduct. It has a satin, smooth, thin, breathable appearance, good penetration into the substrate and can be overcoated with waterborne epoxy systems or polyurethane systems.

### SCOPE OF APPLICATION

Inside  
Floors and walls: plaster, concrete  
Wineries  
Slaughterhouses  
Farms  
Industrial buildings  
Workshops  
Basements, Garages

### PROPERTIES

- Very high adhesion
- High hardness and elasticity
- Resistance to chemical agents
- Abrasion resistance
- Impact resistance
- Dustproof
- Good performance
- Mixing time: 2-2,5h at 20°C

### TECHNICAL DATA

Chemical composition	Epoxy resin + Ad.amine	
Colour	Off-white	
Finishing	Brilliant	
60° Brightness	94 ± 3	ISO 2813
Density (Component A)	1,13 ± 0,05 g/ml	UNE- EN ISO 2811-1
Viscosity (Component A)	2 ± 2 Pa-s (20rpm)	ASTM D 2196-10
Solids by volume	43 ± 2%	UNE-EN ISO 23811

VOC	< 10 g/L . Maximum value allowed by the EU: 2004/42/II A classification (j) 140 g/L.	
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Theoretical performance	8 - 10 m <sup>2</sup> /Kg (40 microns dry)	
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Drying times	<b>Touch-drying</b>	1-3 h
	<b>Drying without stickiness</b>	2-3 h
	<b>Full cure</b>	7 days

Repainting time	24h minimum
	48h maximum (after this time sanding is required)

Dilution	5-20% depending on application system
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Diluent	Mains water
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Cleaning	Water
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## PREPARATION OF THE SUBSTRATE

### GENERAL

In exteriors, do not apply if rain is expected, if it is in full midday sun or on humid days. Although the physical-chemical resistance to the exterior is unbeatable, it must be taken into account that chalking may occur on its surface, and the integrity of the colour and gloss cannot be guaranteed, therefore in high performance exterior finishes it should be used TKROM ESMALTE POLIURETANO 2C.

### CONCRETE OR CEMENT SURFACES

On new surfaces, ensure that the concrete matures for at least four weeks. The surface to be painted must be thoroughly cleaned of dust, dirt, grease stains, oil, etc. It does not matter if the substrate has a moderate degree of humidity. It is always necessary that the pore of the surface to be coated is open and if not, it must be opened by mechanical treatment. Then apply two coats of TKROM IMPRIMACION EPOXI AL AGUA 3C.

### OLD OR ALREADY PAINTED SURFACES

If the existing coatings do not have a proven good adhesion, remove them by mechanical treatment and if it is considered that removal is not necessary, open the pore by shot blasting, grinding or sanding.

## CONDITIONS OF APPLICATION

<b>Substrate Temp.</b>	Min. + 5°C / Max. + 35°C
<b>Ambient Temperature</b>	5°C / 35°C
<b>Rocio Point</b>	The substrate temperature must be at least 3°C above the dew point to reduce the risk of detachment or efflorescence.

## APPLICATION SYSTEM

APPLICATION SYSTEM	PRODUCT	PERFORMANCE	DILUTION	LAYERS
<b>PRIMING</b>	TKROM IMPRIMACION EPOXI AL AGUA 3C	8-10 m <sup>2</sup> /Kg (40 microns dry)	5-15% DEPENDING ON APPLICATION SYSTEM MAINS WATER	1 o 2
<b>FINISH</b>	TKROM ESMALTE SUELOS EPOXI AL AGUA 2C	12-14 m <sup>2</sup> /L - 6-8 m <sup>2</sup> /Kg (40 microns dry)	5-20% DEPENDING ON APPLICATION SYSTEM MAINS WATER	1 o 2
				2

## RECOMMENDATIONS FOR IMPLEMENTATION

<b>Product preparation:</b>	Add the base AND the catalyst in order and mix them with the aid of a mechanical stirrer at low speed (250-450 rpm) until they are perfectly homogenised and then add the Reactive Diluent and stir again until it is incorporated.
<b>Method of application:</b>	It is important to respect the order of additions described. Mix in the ratio 2:1:1 by weight (Base:Catalyst:Reactive Diluent).  It can be applied by brush or short haired roller.  Allow a minimum of 24 hours and a maximum of 48 hours before applying the topcoat.  The product must not be applied after the indicated Pot-life time of 2-2.5 hours at 20°C has elapsed.

## ADDITIONAL DATA

<b>Health and safety</b>	For any information concerning safety issues in the use, storage, transport and disposal of this product, users should refer to the labelling and the most recent version of the MSDS, which contains physical, ecological, toxicological and other relevant data. WASTE: NON-HAZARDOUS. LER CODE: 080112
<b>Storage</b>	The stability of the product in its original unopened containers, at ambient temperatures of not more than 30 °C and not less than 5 °C shall be 12 months from the date of manufacture. Storage shall be in a cool, dry place, in their original containers, tightly closed, undamaged and protected from frost and direct sunlight.
<b>Tariff heading</b>	TARIC code: 3209 90 00
<b>Note</b>	Note: The data indicated in this technical data sheet may be modified according to possible variations in formulation and in any case express indicative values that do not exempt from carrying out the appropriate tests to check the suitability of the product for a specific job. For any doubts regarding the treatment of the surfaces mentioned above or for the painting of other specific materials not covered in this data sheet, consult the appropriate treatment with technical personnel accredited by the TKROM GROUP.